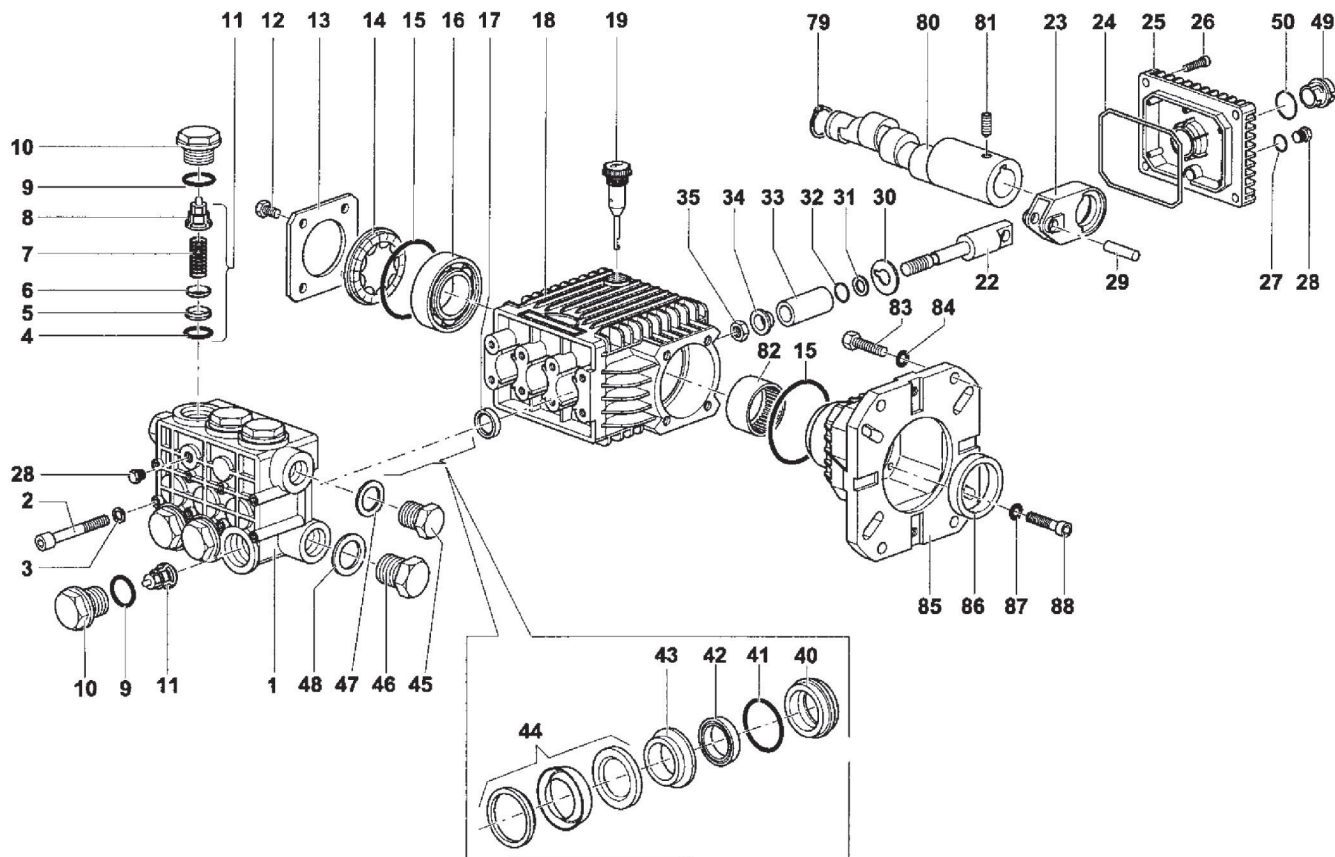




# TX Series "63" – 1" Hollow

**GENERAL PUMP**

A member of the Interpump Group



## PARTS LIST

| ITEM | PART NO. | DESCRIPTION         | KIT NO. | QTY. | ITEM | PART NO. | DESCRIPTION           | KIT NO. | QTY. | ITEM | PART NO. | DESCRIPTION           | KIT NO. | QTY. |
|------|----------|---------------------|---------|------|------|----------|-----------------------|---------|------|------|----------|-----------------------|---------|------|
| 1.   | 63120041 | Manifold, 15 mm     |         | 1    | 22.  | 63050066 | Plunger Guide         |         | 3    | 45.  | 98210000 | Plug, 3/8" G          |         | 1    |
| 2.   | 99319200 | Screw, M8 x 65      |         | 8    | 23.  | 63030022 | Connecting Rod        |         | 3    | 46.  | 98217600 | Plug, 1/2" G          |         | 1    |
| 3.   | 96701400 | Lockwasher, M8.4    |         | 8    | 24.  | 90392000 | O-ring, Cover         |         | 1    | 47.  | 96738000 | Washer, M17.5         |         | 1    |
| 4.   | 90384100 | O-ring              | 123     | 6    | 25.  | 63160022 | Rear Crankcase Cover  |         | 1    | 48.  | 96751400 | Washer, M21.5         |         | 1    |
| 5.   | 36200366 | Valve Seat          | 123     | 6    | 26.  | 99183700 | Screw, M6 x 14        |         | 4    | 49.  | 63210051 | Oil Level Indicator   |         | 1    |
| 6.   | 36200176 | Valve Plate         | 123     | 6    | 27.  | 701013   | O-ring                |         | 1    | 50.  | 90405100 | O-ring                |         | 1    |
| 7.   | 94737600 | Spring              | 123     | 6    | 28.  | 98204100 | Plug, 1/4" G          |         | 2    | 79.  | 90063500 | Retaining Ring        |         | 1    |
| 8.   | 36202551 | Valve Cage          | 123     | 6    | 29.  | 97733500 | Connecting Rod Pin    |         | 3    | 80.  | 63027765 | Crankshaft, 6.5       |         | 1    |
| 9.   | 90384700 | O-ring              | 124     | 6    | 30.  | 96707500 | Flinger Washer        |         | 3    |      | 63028065 | Crankshaft, 8         |         | 1    |
| 10.  | 98222600 | Valve Cap           | 124     | 6    | 31.  | 660024   | Anti-extrusion Ring   |         | 3    |      | 63028465 | Crankshaft, 10        |         | 1    |
| 11.  | 36711501 | Valve Assembly      | 123     | 6    | 32.  | 701009   | O-ring                |         | 3    | 81.  | 99179000 | Screw, M6 x 6         |         | 1    |
| 12.  | 99180700 | Screw, M6 x 10      |         | 8    | 33.  | 52040009 | Ceramic Plunger, 15mm |         | 3    | 82.  | 91856800 | Roller bearing        |         | 1    |
| 13.  | 50150074 | Bearing Cover       |         | 1    | 34.  | 44211570 | Bushing               |         | 3    | 83.  | 99334500 | Screw, 3/8 x 1"       |         | 4    |
| 14.  | 44211801 | Oil Level Indicator |         | 1    | 35.  | 92221600 | Nut, M8               |         | 3    | 84.  | 96710400 | Washer                |         | 4    |
| 15.  | 90409700 | O-ring              |         | 2    | 40.  | 63080070 | Seal Retn'r, 15mm     | 162,166 | 3    | 85.  | 10051822 | Flange 1", gas engine |         | 1    |
| 16.  | 91832900 | Ball Bearing        |         | 1    | 41.  | 90360800 | O-ring                | 166,167 | 3    | 86.  | 90169000 | Oil Seal              |         | 1    |
| 17.  | 90159500 | Oil Seal            | 159     | 3    | 42.  | 90260800 | Seal, LP, 15mm        | 160,166 | 3    | 87.  | 96693800 | Washer                |         | 4    |
| 18.  | 63010022 | Crankcase           |         | 1    | 43.  | 63216070 | Int. Ring, 15mm       | 164,166 | 3    | 88.  | 99191200 | Screw, M6 x 30        |         | 4    |
| 19.  | 98210300 | Oil Dip Stick       |         | 1    | 44.  | 90261200 | Packing Assy, 15mm    | 160,166 | 3    |      |          |                       |         |      |

## REPAIR KITS

| KIT NO.                              | 123                | 124   | 159 | 160    | 162 | 164 | 166                |
|--------------------------------------|--------------------|-------|-----|--------|-----|-----|--------------------|
| ITEM NO.s INCLUDED IN KIT            | 4, 5, 6, 7, 8 (11) | 9, 10 | 17  | 42, 44 | 40  | 43  | 40, 41, 42, 43, 44 |
| NUMBER OF ASSEMBLIES IN KIT          | 6                  | 6     | 3   | 3      | 3   | 3   | 1                  |
| NUMBER OF CYLINDERS KIT WILL SERVICE | 3                  | 3     | 3   | 3      | 3   | 3   | 1                  |

## TORQUE SPECS\*

| Pos. | Ft.-lbs. | N-M |
|------|----------|-----|
| 2    | 14.7     | 20  |
| 10   | 73.7     | 100 |
| 12   | 7.3      | 10  |
| 26   | 7.3      | 10  |
| 28   | 14.7     | 20  |
| 35   | 11.0     | 15  |
| 45   | 29.4     | 40  |
| 46   | 29.4     | 40  |
| 83   | 14.7     | 20  |
| 88   | 7.3      | 10  |

\*Decrease torque by 20% if threads are lubricated.

**GENERAL PUMP**

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