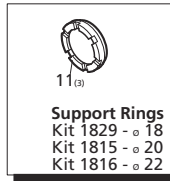
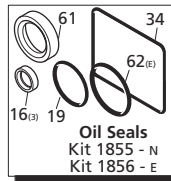
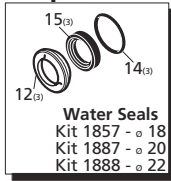
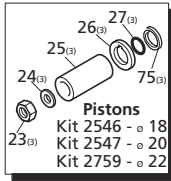
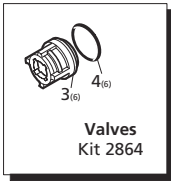


Repair Kits



Special Parts / Kits

Code	Description	Qty.
2809	Viton water seals ø18	1
2810	Viton water seals ø20	1
2811	Viton water seals ø22	1
2820	Kit for up to 180° F ø20 High Temp	1
1837	Rail Kit 5/8" - 2 Rails & 4 Bolts (N only)	1
2633	Rail Kit 1-3/4" - 2 Rails & 4 Bolts (N only)	1
2633H	Rail Kit 2-5/8" - 2 Rails & 4 Bolts (N only)	1

Pos	Code	Description	Qty.	Pos	Code	Description	Qty.	Pos	Code	Description	Qty.						
1	960160	O-Ring ø17.86x2.62	6	30	1383020	Con rod - Bronze > 3000 PSI	3	61	621170	Oil seal	1						
2	960090	Valve cap - Brass (478 in/lbs)	6	31	1383050	Con rod - Aluminum < 3000 PSI	3	62	1380220	O-Ring ø72.75x1.78	1						
3	960850	Valve cap - ss (478 in/lbs)	6	34	1780510	O-Ring	1	63	1380210	Compete cover	1						
4	1380740	Valve cap - NP (478 in/lbs)	6	35	1789010	Complete cover	1	64	1591	Electric Flange F17	1						
5	960090T	Valve cap - 1/4" threaded - Brass (478 in/lbs)	1	36	1343510	Bolt M6x14 (89 in/lbs)	6	65	620610	Bolt	4						
6	960850T	Valve cap - 1/4" threaded - SS (478 in/lbs)	1	37	2280100	Crankshaft 24mm	1	69	1381850	Washer	8						
7	1389051	Complete valve	6	38	2280090	Crankshaft 24mm	1	75	1389270	Complete pump head - Brass ø18	1						
8	880830	O-Ring ø15.54x2.62	6	39	2280070	Crankshaft 24mm	1	77	1389272	Complete pump head - NP ø18	1						
9	880581	Plug 1/4" G - Brass	2	40	2280060	Crankshaft 24mm	1	86	1389271	Complete pump head - NP ø18	1						
10	1380690	Plug 1/4" G NP	2	41	2280110	Crankshaft 24mm - NL	1	87	1389208	Complete pump head - Brass ø20	1						
11	820510	O-Ring ø10.82x1.78	2	42	1380520	Key	1	88	1389212	Complete pump head - NP ø20	1						
12	960110	Support ring ø18 □ ♦ 3	3	43	180340	Oil seal	1	89	1389268	Complete pump head - Brass ø22	1						
13	840300	Support ring ø20 ■ 3	3	44	1380120	Shim 0.10 mm	1-3	AR64516	Oil	1							
14	840320	Support ring ø22 ✱ 3	3	45	1380130	Shim 0.20 mm	1-3	OIL CAPACITY - 15 OZ									
15	880320	High pressure packing ø18 □ ♦ 3	3	46	1380530	Shim 0.25 mm	1-3	Legend									
16	840290	High pressure packing ø20 ■ 3	3	47	1382810	Shim 0.05 mm	1-3	ø 18	For ○	ø 18	For ●	ø 20	For ■	ø 22	For ✱		
17	840330	High pressure packing ø22 ✱ 3	3	48	1380040	Open bearing support (217 in/lbs)	1	For □	RKA4.5G17	For ◆	RKA4.5G25H	RKA4.5G30H	RKA4.5G35H	RKA4.5G40H	RKA4.5G45H	RKA4.5G50H	
18	1380090	Piston guide ø18 □ ♦ 3	3	49	740290	O-Ring ø14x1.78	3	For ○	RKA3.5G22	For ●	RKA4G20	For ■	RKA5.5G13	For ✱	RKA6.5G13	For ◆	RKA4G30A
19	1380150	Piston guide ø20 ■ 3	3	50	1980740	Plug 3/8" G	2	For □	RKA3.5G25	For ●	RKA4G30A	For ■	RKA5.5G20H	For ✱	RKA6.5G20H	For ◆	RKA4G30H
20	1380160	Piston guide ø22 ✱ 3	3	51	1981180	Plug 3/8" G NP	1	For □	RKA3.5G30H	For ●	RKA4G30	For ■	RKA5.5G26H	For ✱	RKA6.5G26H	For ◆	RKA4G30H
21	961240	O-Ring ø31.47x1.78	3	52	180101	O-Ring ø17.5x2	1	For □	RKA3.5G40H	For ●	RKA4G30H	For ■	RKA5.5G30H	For ✱	RKA6.5G30H	For ◆	RKA4G35H
22	880330	Low pressure seal ø18 □ ♦ 3	3	53	820361	Plug 1/2" G	1	For □	RKA4.5G40H	For ●	RKA4G40H	For ■	RKA5.5G35H	For ✱	RKA6.5G35H	For ◆	RKA4G35H
23	840280	Low pressure seal ø20 ■ 3	3	54	960870	Plug 1/2" G NP	1	For □	RKA4.5G50H	For ●	RKA4G35H	For ■	RKA5.5G40H	For ✱	RKA6.5G40H	For ◆	RKA4G40H
24	840340	Low pressure seal ø22 ✱ 3	3	55	1381071	Pump head - Brass ø18	1	For □	RKA4.5G60H	For ●	RKA4G40H	For ■	RKA5.5G45H	For ✱	RKA6.5G45H	For ◆	RKA4G45H
25	1383130	Oil seal	3	56	1381070	Pump head - NP ø18	1	For □	RKA4.5G70H	For ●	RKA4G45H	For ■	RKA5.5G50H	For ✱	RKA6.5G50H	For ◆	RKA4G50H
26	850370	Bolt M8x16 (217 in/lbs)	8	57	1380020	Pump head - Brass ø20	1	For □	RKA4.5G80H	For ●	RKA4G50H	For ■	RKA5.5G55H	For ✱	RKA6.5G55H	For ◆	RKA4G55H
27	1380050	Closed bearing support	1	58	1380680	Pump head - NP ø20	1	For □	RKA4.5G90H	For ●	RKA4G55H	For ■	RKA5.5G60H	For ✱	RKA6.5G60H	For ◆	RKA4G60H
28	640030	O-Ring ø59.99x2.62	2	59	1383010	Pump head - Brass ø22	1	For □	RKA4.5G100H	For ●	RKA4G60H	For ■	RKA5.5G65H	For ✱	RKA6.5G65H	For ◆	RKA4G65H
29	2280240	Bearing	1	60	1383310	Pump head - NP ø22	1	For □	RKA4.5G110H	For ●	RKA4G65H	For ■	RKA5.5G70H	For ✱	RKA6.5G70H	For ◆	RKA4G70H
30	1382770	Pump housing	1	61	820150	Head bolt M8x70 (217 in/lbs)	8	For □	RKA4.5G120H	For ●	RKA4G70H	For ■	RKA5.5G75H	For ✱	RKA6.5G75H	For ◆	RKA4G75H
31	880130	Vented oil cap	1	62	2280260	Hollow shaft ø1-1/8"	1	For □	RKA4.5G130H	For ●	RKA4G75H	For ■	RKA5.5G80H	For ✱	RKA6.5G80H	For ◆	RKA4G80H
32	962010	Nut M8 (106 in/lbs)	3	63	2280200	Hollow shaft ø1-1/8"	1	For □	RKA4.5G140H	For ●	RKA4G80H	For ■	RKA5.5G85H	For ✱	RKA6.5G85H	For ◆	RKA4G85H
33	962000	Washer ø8.1	3	64	2280270	Hollow shaft ø1-1/8"	1	For □	RKA4.5G150H	For ●	RKA4G85H	For ■	RKA5.5G90H	For ✱	RKA6.5G90H	For ◆	RKA4G90H
34	1380940	Ceramic piston ø18 □ ♦ 3	3	65	2280280	Hollow shaft ø1-1/8"	1	For □	RKA4.5G160H	For ●	RKA4G90H	For ■	RKA5.5G95H	For ✱	RKA6.5G95H	For ◆	RKA4G95H
35	1380930	Ceramic piston ø20 ■ 3	3	66	1380320	Bearing	1	For □	RKA4.5G170H	For ●	RKA4G95H	For ■	RKA5.5G100H	For ✱	RKA6.5G100H	For ◆	RKA4G100H
36	1382360	Ceramic piston ø22 ✱ 3	3	67				For □	RKA4.5G180H	For ●	RKA4G100H	For ■	RKA5.5G105H	For ✱	RKA6.5G105H	For ◆	RKA4G105H
37	1380950	Slinger	3	68				For □	RKA4.5G190H	For ●	RKA4G105H	For ■	RKA5.5G110H	For ✱	RKA6.5G110H	For ◆	RKA4G110H
38	600180	O-Ring ø7.66x1.78	3	69				For □	RKA4.5G200H	For ●	RKA4G110H	For ■	RKA5.5G115H	For ✱	RKA6.5G115H	For ◆	RKA4G115H
39	1380920	Guiding piston	3	70				For □	RKA4.5G210H	For ●	RKA4G115H	For ■	RKA5.5G120H	For ✱	RKA6.5G120H	For ◆	RKA4G120H
40	1380960	Piston pin	3	71				For □	RKA4.5G220H	For ●	RKA4G120H	For ■	RKA5.5G125H	For ✱	RKA6.5G125H	For ◆	RKA4G125H